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IL-15



Strict Quality Control Standards GMP Grade Quality Management System

Accelerating Global Regulatory Approval of Biological Products



Immune cell therapy, represented by CAR-T\NK cells has shown significant therapeutic effects in the treatment of various malignant tumors such as leukemia, lymphoma, and multiple myeloma. As more and more immune cell therapies enter the stage of clinical research, quality management systems have attracted more attention from the industry. During the process of immune cell therapy products, cytokines such as IL-15, IL-7, IL-21 are used as a key raw material for T\NK cell activation and amplification. FDA and Chinese Pharmacopoeia have relevant regulations about the use of these key materials. The FDA CMC recommends using FDA-approved or clinical-grade materials. For Chinese Pharmacopoeia regulations, priority should be given to the use of low-risk materials such as GMP grade materials as opposed to non-GMP grade materials. Therefore, safe, effective, and compliant cytokines are crucial for the success of R&D processes and applications of immune cell therapy drugs.

ACROBiosystems is committed to the development of high-quality reagents that are used in the clinical stage of immune cell therapy drugs. Based on the GMP-grade quality management system platform, combined with the production specifications of cell therapy drugs, we have successfully developed a series of high-quality GMP-grade cytokines such as IL-15, IL-7, IL-21. These products are produced with strict quality management and drug-level release testing standards. Our GMP-grade cytokines* can better assist the clinical research of immune cell therapy drugs and accelerate the global regulatory approval of biological products.

* ACROBiosystems GMP grade products are designed for research, manufacturing use, or exvivo use. CAUTION: Not intended for human in vivo applications.

ACROBiosystems GMP Quality Management System

Quality Management System

Manufactured and QC tested under GMP compliance

Fully batch production and control records

✓ Designed under ISO 9001:2015 and ISO 13485:2016

Equipment maintenance and calibration

Animal-Free materials

Validation of analytical procedures

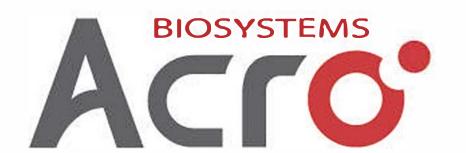
Materials purchased from approved suppliers

Stability studies conducted

✓ ISO 5 cleanrooms and automatic filling equipment

Comprehensive regulatory support files

Qualified and well-trained personnel



Automatic filling equipment



Sterilization equipment



■ Strict quality standards (Example for GMP IL-15 release standard)

- SDS-PAGE purity >95%
- Endotoxin level less than 10 EU/mg
- Residual Host Cell DNA content less than 0.02ng/μg
- Residual Host Cell Protein content less than 0.5ng/ug
- Biological activity > 0.8 x 10⁷ IU/mg (Reference the WHO Human IL-15 (NIBSC code: 90/530) as standard)
- Microbial testing

- Mycoplasma testing
- In vitro virus assay
- Comprehensive stability data support (accelerated, freeze-thaw, long-term, shipping stability verification)
- Batch-to-batch consistency

Product Features

Strict Quality Control Standards

16 quality control standards

Excellent Safety Profile (testing for sterility, mycoplasma, endotoxin, and residual impurities).

High stability and batch-to-batch consistency

GMP Grade Quality Management System

ISO 5 cleanrooms used for filling

Raw materials and packing materials are registered

Facilities are available for online and on-site audits

Accelerating Global Regulatory Approval of Biological Products

A comprehensive set of regulatory documents is available Validation reports for analysis methods are available by request FDA DMF filing in progress





Product list

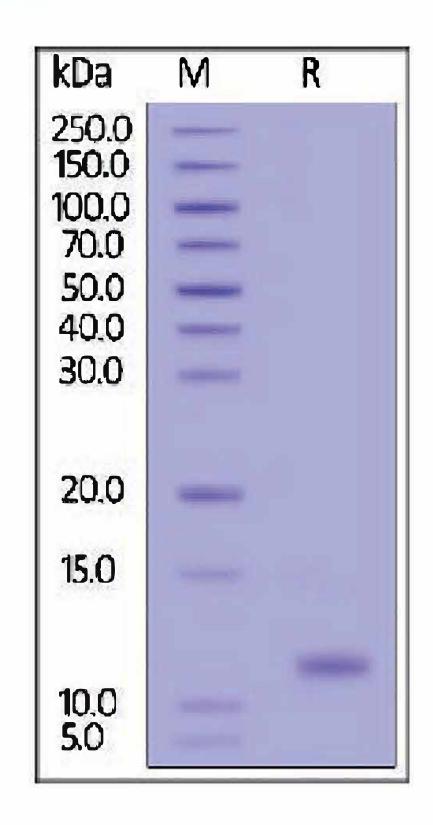
Molecule	Product description	Cat.No.
<u>IL-15</u>	GMP-L15H13	GMP Human IL-15
IL-7	GMP-L07H14	GMP Human IL-7
IL-21	GMP-L21H18	GMP Human IL-21



Data

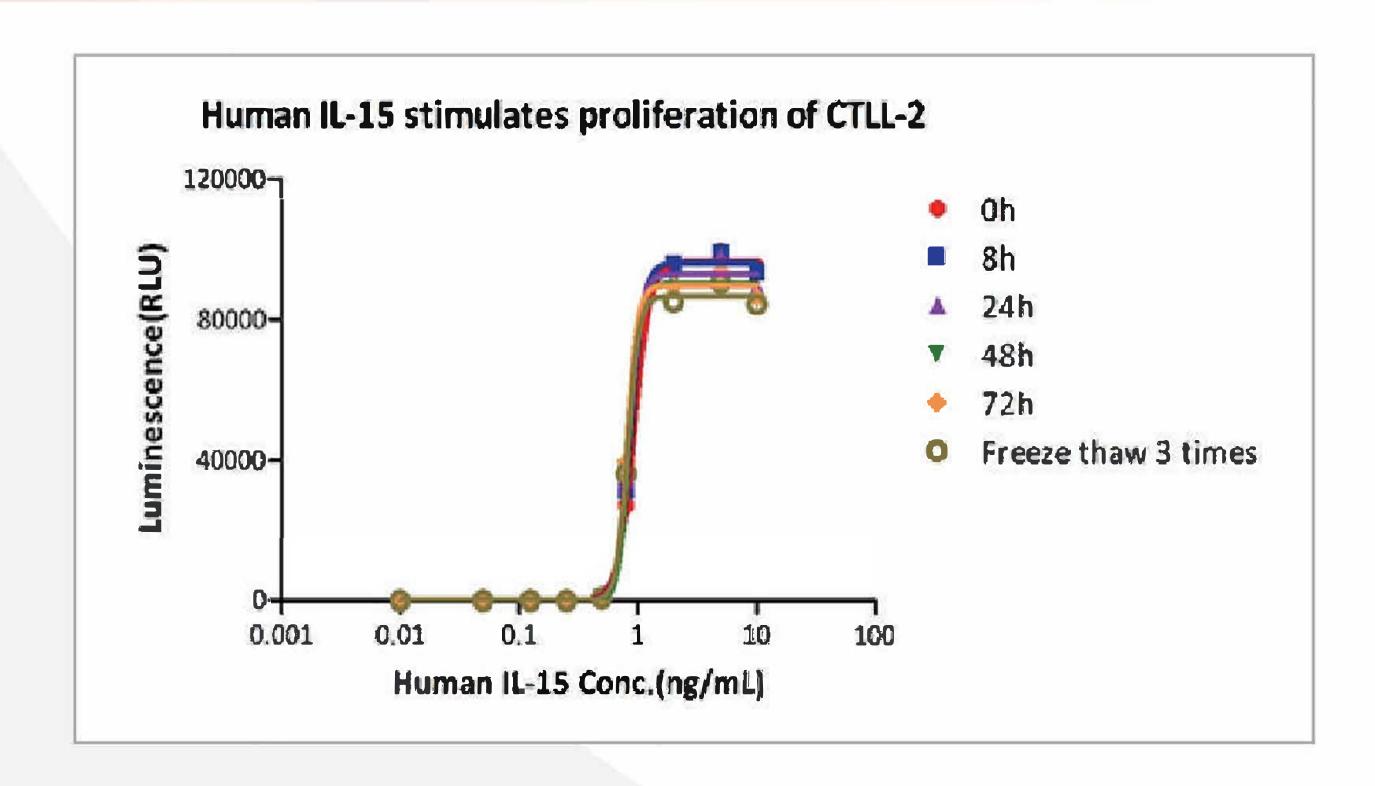
High purity

High purity than 90% of GMP Human IL-15



High stability

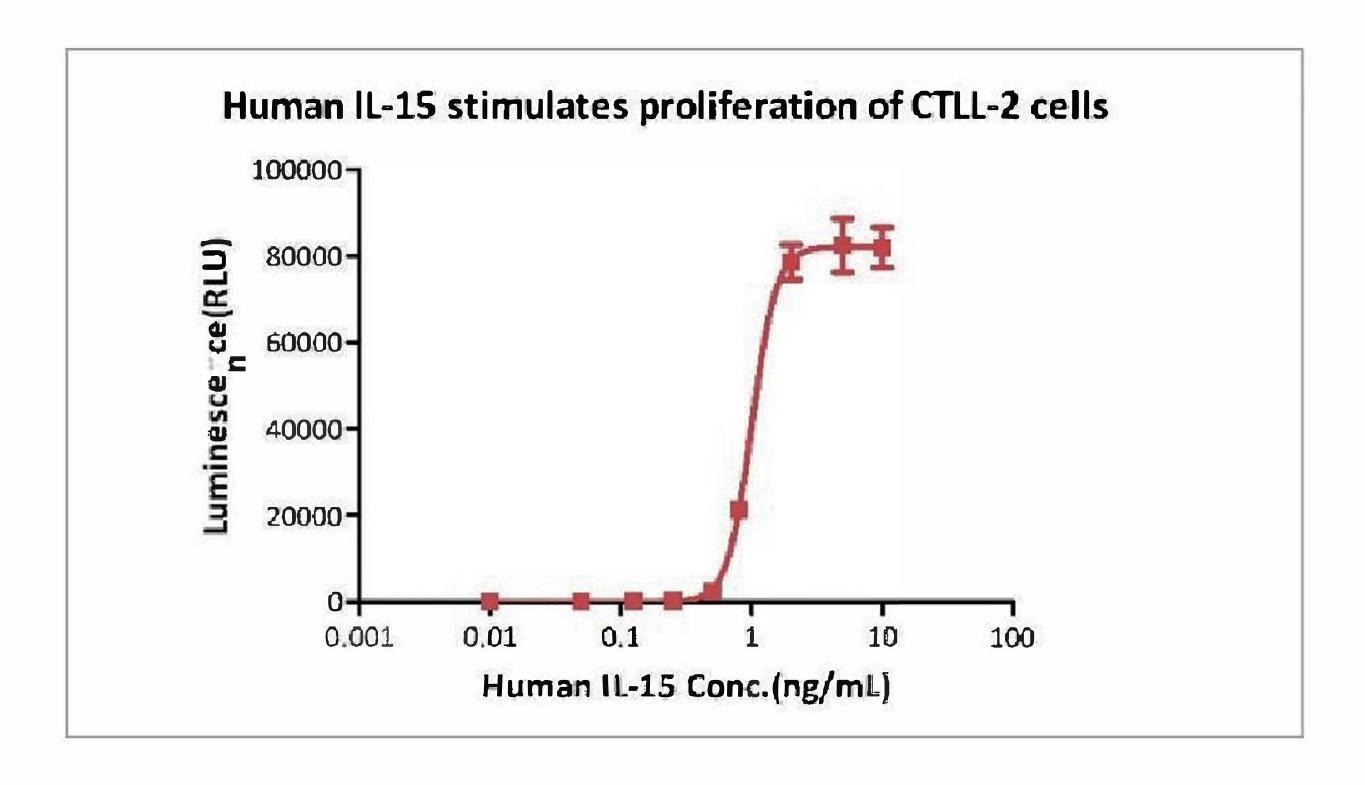
Validation of Accelerate and Freeze-thaw stability



GMP Human IL-15 (GMP-L15H13) is stable in undiluted samples at 25°C for 72 hours and freeze-thaw 3 times without performance reduction.

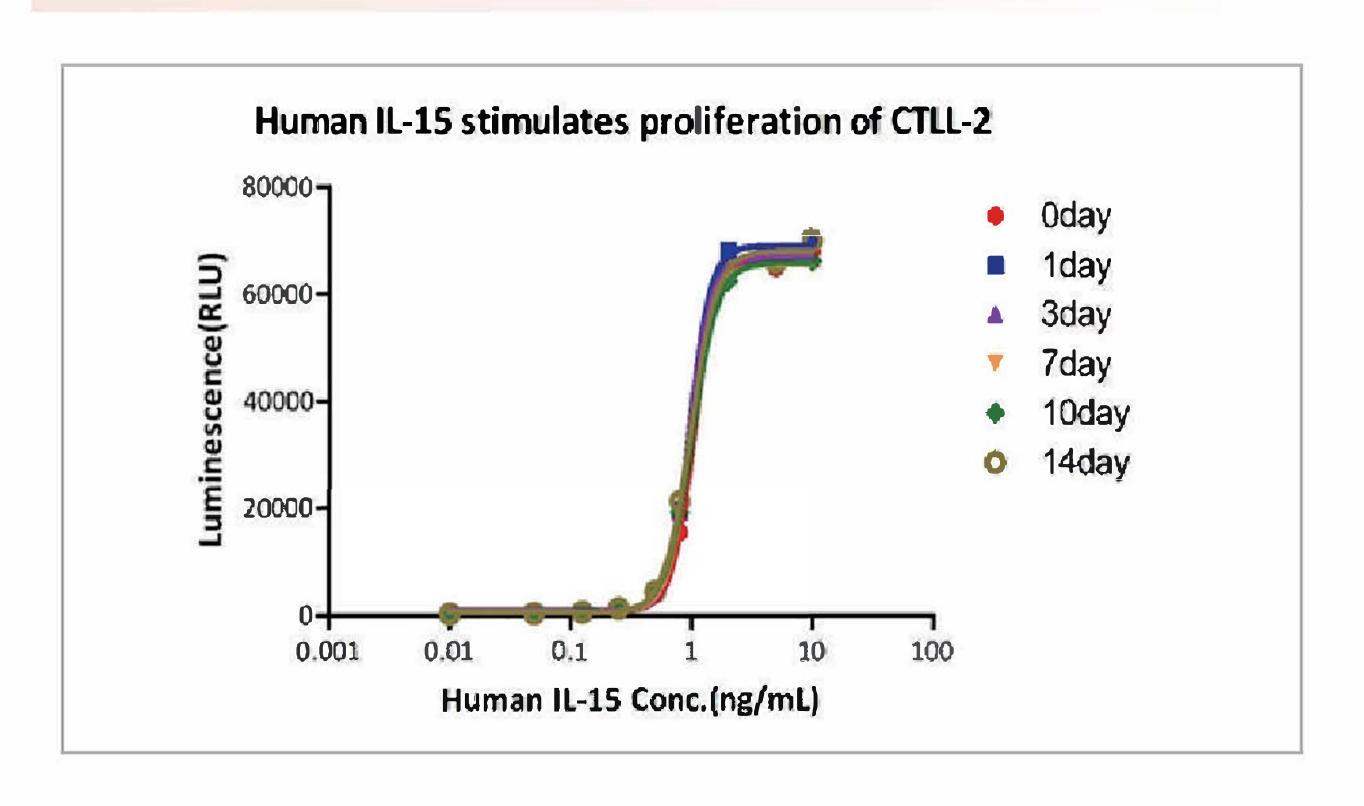
High batch-to-batch consistency

High bioactivity

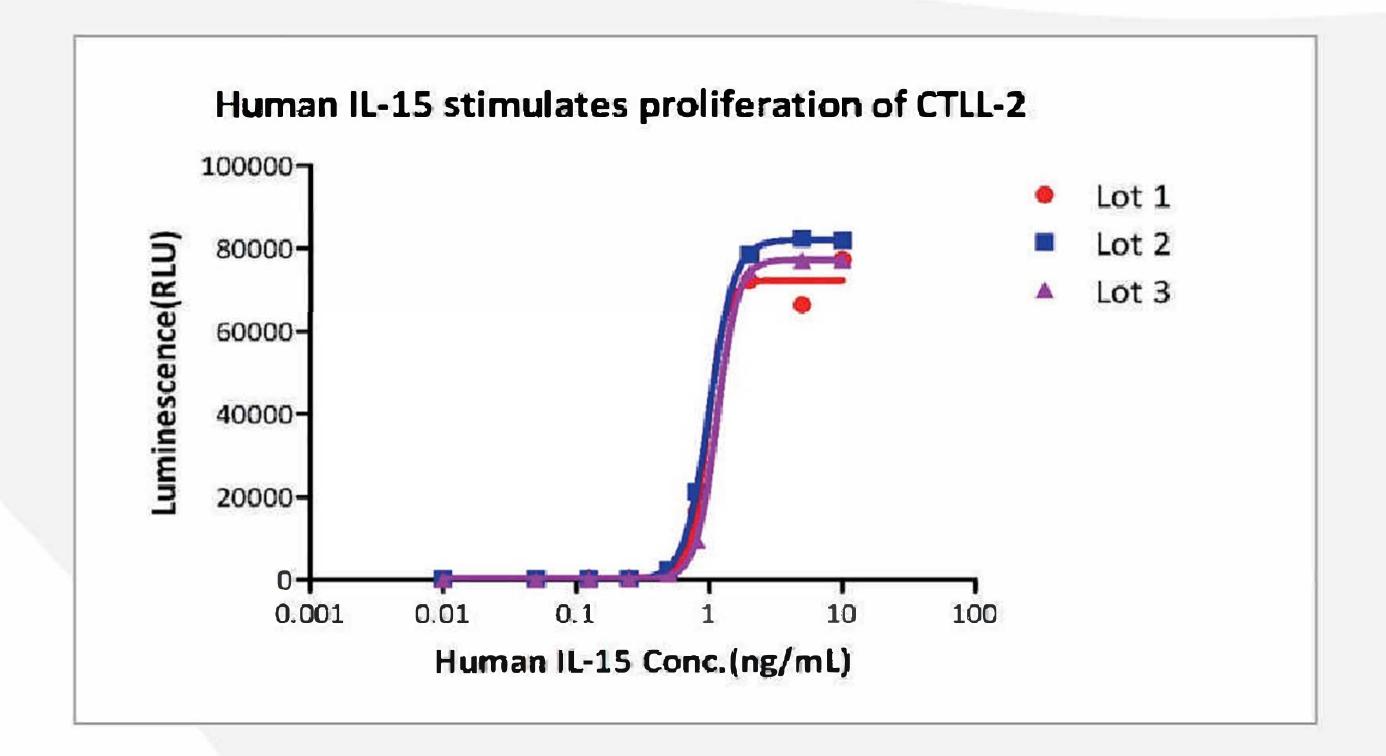


GMP Human IL-15 (Cat. No. GMP-L15H13) stimulates the proliferation of CTLL-2 cells. The EC50 for this effect is 1.004 ng/mL, corresponding to a specific activity of $> 0.8 \times 10^{7}$ IU/mg, which is calibrated against human IL- 15 WHO International Standard (NIBSC code: 95/554).

Long-term stability testing (4°C)



GMP Human IL-15 (GMP-L15H13) is stable in undiluted samples at 4 °C for 14 days without performance reduction performance reduction.



Bioactivity of three different batches of GMP Human IL-15 (GMP-L15H13) verified by cell-based assay, and the result shows very high batch-to-batch consistency.

BIOSYSTEMS

Her2 BAFFR IL-7 Fc Receptor Siglec-10 **Biotinylated Protein** PD-L1 VEGF165 CD3 epsilon O PD-1BCMA CD27PVRIG **CD47 PSMA OFGL1TFPI** Siglec-15 Integrin CD24 CD3E & CD3D L-21 FcRn PCSK9 .-2 R alpha CAR-T Target Protein tinvlated Protein SIRP alpha ADA Service Nectin-4 Biotinylated Protein CD3E & CD3D SPR /BLI analytical service Glypican 3 Integrin 5 🖺 🦳 ADA Service SEUD PEGF R B7-H3 BCMA SUN Integrin TIGIT TGF-beta 1000 -1BB Siglec-1



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